

Work Order ID 149695

Wednesday, December 14, 2016 1:39:29 PM

149695

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Reprint

Item ID: PB67-43001-27 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Blade Positioner
 Start Date: 7/26/2016 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 7/29/2016 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: MF Date: 10-10-15 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
B67-43001-27	Rev C

100 Small Fab 0.00
100
 Small Fab Memo 0.18
 Small Fab 1- slide -289 , -291 and -293 on -19 tube then slide it in -285 tube2- drill holes 0.159 (#21) thru -285 into -289 in (3) place and tap 10-32 UNF as per dwg 3- assemble all parts as per dwg PB67-43001

1 Cpl Dr 2016/12/22

110 QC5- Inspect part completeness to step on W/O 0.00

110
 QC Memo 0.00

Quality Control

1 17-01-05 DAS
9
9-89

120 Identify as per dwg & Stock Location: ME232 0.00

120
 Packaging Memo 0.00

Packaging

1 JAN 05 2017 Cpl

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Item ID: PB67-43001-27

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Blade Positioner

Start Date: 7/26/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/29/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.02

Quality Control

DAS
21
9-89

JAN 05 2017

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Required Qty: 1.00

PB67-43001-285	Manufactured	No	100	Each	0.0000	1	1
						**	152095 N/A 16-12-20
PR67-43001-285							
Upper Tube, Blade Positioner							

Picklist Print

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Work Order ID: 149695

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Parent Item: PB67-43001-27

PR67-43001-27

Parent Item Name: Blade Positioner

Start Date: 7/26/2016

Required Date: 7/29/2016

Start Qty: 1.00

Required Qty: 1.00

PB67-43001-289

Manufactured No

100

Each

1.0000

1

1

PR67-43001-289

Stationary Handle Adjustment Fitting

Location

Loc Qty

Loc Code

Mezz2

1

142349

1

MF 16-12-15.

PB67-43001-291

Manufactured No

100

Each

7.0000

1

1

PR67-43001-291

Clamp Bushing

Location

Loc Qty

Loc Code

Mezz2

7

153642

7

MF 16-12-15.

PB67-43001-293

Manufactured No

100

Each

1.0000

1

1

PR67-43001-293

Extension Tube Adjustment Fitting

Location

Loc Qty

Loc Code

Mezz2

1

139263

1

MF 16-12-15.

AN6-22A

Purchased No

100

Each

12.0000

1

1

AN6-22A

BOLT

Location

Loc Qty

Loc Code

ST334

12

M128403

12

MF 16-12-22

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PR67-43001-27

Parent Item Name: Blade Positioner

Start Date: 7/26/2016

Required Date: 7/29/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L6

Purchased

No

100

Each

284.0000

1

1

MS21042L6

Nut

Location

Loc Qty

Loc Code

OVER007

150

m135979

100

m136295

50

ST303

134

m135704

34

m135864

100

MF 16-12-22

MS27039-1-04

Purchased

No

100

Each

134.0000

3

3

MS27039-1-04

Screw

Location

Loc Qty

Loc Code

ST281

134

m135910

134

MF 16-12-22

MS27039-1-08

Purchased

No

100

Each

419.0000

1

1

MS27039-1-08

Screw

Location

Loc Qty

Loc Code

FP001

307

m136047

307

GA

89

m128636

89

ST281

23

m135864

23

MF 16-12-22

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Parent Item: PB67-43001-27

PR67-43001-27

Parent Item Name: Blade Positioner

Start Date: 7/26/2016

Required Date: 7/29/2016

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-09

Purchased

No

100

Each

203.0000

6

6

MS27039-1-09

Screw

Location

Loc Qty

Loc Code

FP001

34

18057

34

GA

50

124859

50

ST280

119

m125654

28

m135056

91

MS51859-8

Purchased

No

100

Each

203.0000

2

2

MS51859-8

Washer

Location

Loc Qty

Loc Code

st268

203

m134606

203

NAS1149F0316P

Purchased

No

100

Each

95.0000

7

7

NAS1149F0316P

WASHER

Location

Loc Qty

Loc Code

ST262

95

M132579

95

NAS1149F0363P

Purchased

No

100

Each

141.0000

3

3

NAS1149F0363P

WASHER

Location

Loc Qty

Loc Code

ST262

141

124555

141

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Shop Packet Print

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PB67-43001-27

Parent Item Name: Blade Positioner

Start Date: 7/26/2016

Required Date: 7/29/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0632P

Purchased

No

100

Each

98.0000

2

2

NAS1149F0632P

WASHER

Location

Loc Qty

Loc Code

ST262

98

m134497

98

MF 10-12-22